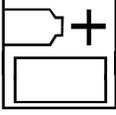


# TECHNICAL DATA SHEET

**Slick Sand**

104708

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|                            |  |  |
|----------------------------|--|--|
| <p><b>USES:</b></p>        | <p><b>FOR PROFESSIONAL USE ONLY</b><br/> <b>Slick Sand</b> is a high solids; high build polyester primer surfacer ideally suited for filling most rough and uneven surfaces in one coat. It has excellent adhesion to fiberglass, SMC, body filler and wood surfaces. Slick Sand is VOC compliant and provides an excellent foundation for any paint system.</p> |  |
| <p><b>STORAGE:</b></p>     |   | <p>Store in accordance with local regulations. Observe label precautions. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidizing agents, strong alkalis, and strong acids. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.</p>   |
| <p><b>SUBSTRATES:</b></p>  |   | <ul style="list-style-type: none"> <li><input type="checkbox"/> Fiberglass</li> <li><input type="checkbox"/> SMC</li> <li><input type="checkbox"/> Rigid Plastics</li> <li><input type="checkbox"/> Body Filler or Putty</li> <li><input type="checkbox"/> Epoxy Primer</li> </ul>   |
| <p><b>Cleaning:</b></p>    |    | <ul style="list-style-type: none"> <li><input type="checkbox"/> Surface must be clean and free of dirt, oil, grease and wax</li> <li><input type="checkbox"/> To solvent clean <b>raw, exposed fiberglass</b>, it is recommended to clean exposed area with <b>acetone</b>.</li> </ul>   |
| <p><b>PREPARATION:</b></p> | <p><b>Untreated Steel, Galvanized Steel and Bare Aluminum</b></p>  <p><b>Pre-Painted Surfaces</b></p> <p><b>Body Filler or Putty</b></p>  | <ul style="list-style-type: none"> <li><input type="checkbox"/> All bare metals must be treated with a high quality self-etch or epoxy primer prior to the application of Slick Sand</li> <li><input type="checkbox"/> Follow paint company's recommendations for surface prep and recoat of self-etch or epoxy primer</li> <li><input type="checkbox"/> Sand repair area and featheredge using 180 grit, 220 grit and finish with 320 grit sandpaper on a random orbital sander</li> <li><input type="checkbox"/> Final clean with a quality wax and grease remover to remove sanding residue prior to applying Slick Sand</li> <li><input type="checkbox"/> Finish sanding body filler or putty with 180-220 grit sandpaper</li> <li><input type="checkbox"/> Featheredge with 320 grit sandpaper</li> <li><input type="checkbox"/> Blow off the surface with an air blow gun</li> </ul> |
| <p><b>MIXING:</b></p>      |   | <ul style="list-style-type: none"> <li><input type="checkbox"/> Shake and stir thoroughly before mixing</li> <li><input type="checkbox"/> Add one tube (30 gram) liquid hardener to one quart of Slick Sand or <b>2% by weight</b> and mix thoroughly</li> <li><input type="checkbox"/> Pot Life is 45 minutes @ 75°F (24°C)</li> <li><input type="checkbox"/> <b>Do not leave product in the spray gun for longer than 30 minutes</b></li> </ul>  |
| <p><b>APPLICATION:</b></p> |   | <ul style="list-style-type: none"> <li><input type="checkbox"/> Use a primer gun with a 2.0 or larger fluid nozzle/air cap (Spray at paint gun manufacturer's recommended air pressure)</li> <li><input type="checkbox"/> Apply <b>2-3</b> medium wet coats allowing <b>10-15</b> minutes flash</li> </ul>   |

# TECHNICAL DATA SHEET

**Slick Sand**

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|  |   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
|--|---|-------|-------------|----------------|--------|--------------------------|-------------------------|------------------|---------|------------------|---------|----------------------------|--------------------------|---------------------------------|------------------------------|----------------------|-----------------------------|-----|--|--|--|
|  | time between coats  |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| <b>FINISHING:</b>  | <div style="display: flex; align-items: flex-start;">  <ul style="list-style-type: none"> <li><input type="checkbox"/> Slick Sand will be ready to sand in about 2 hours depending on film build</li> <li><input type="checkbox"/> Applying over self-etch primer could add 4-6 hours to the dry time</li> <li><input type="checkbox"/> Once dry, sand Slick Sand with <i>400-600 grit</i> sandpaper prior to next step</li> </ul> </div>   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| <b>TECHNICAL SPECIFICATIONS:</b>   | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%;">Color</td> <td>Grey Liquid</td> </tr> <tr> <td>Physical state</td> <td>Liquid</td> </tr> <tr> <td>Dry-Film-Thickness (DFT)</td> <td>4.0 – 6.0 mils per coat</td> </tr> <tr> <td>Solids by volume</td> <td>57%-62%</td> </tr> <tr> <td>Solids by weight</td> <td>71%-74%</td> </tr> <tr> <td>Viscosity (Ready to Spray)</td> <td>30-35 seconds in Zahn #3</td> </tr> <tr> <td>Coverage at 1 mil 100% Transfer</td> <td>1200 sq. ft. per U.S. gallon</td> </tr> <tr> <td>Contents and Caution</td> <td>MSDS Available upon request</td> </tr> <tr> <td>VOC</td> <td>2004/42/IIB(b)(250)(151)<br/>IIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007)<br/>This product contains a maximum of 151 g/l VOC.</td> </tr> <tr> <td colspan="2"><b>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</b></td> </tr> </table> | Color | Grey Liquid | Physical state | Liquid | Dry-Film-Thickness (DFT) | 4.0 – 6.0 mils per coat | Solids by volume | 57%-62% | Solids by weight | 71%-74% | Viscosity (Ready to Spray) | 30-35 seconds in Zahn #3 | Coverage at 1 mil 100% Transfer | 1200 sq. ft. per U.S. gallon | Contents and Caution | MSDS Available upon request | VOC | 2004/42/IIB(b)(250)(151)<br>IIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007)<br>This product contains a maximum of 151 g/l VOC. | <b>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</b> |  |
| Color  | Grey Liquid   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Physical state   | Liquid  |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Dry-Film-Thickness (DFT)   | 4.0 – 6.0 mils per coat   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Solids by volume   | 57%-62%   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Solids by weight   | 71%-74%   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Viscosity (Ready to Spray)   | 30-35 seconds in Zahn #3  |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Coverage at 1 mil 100% Transfer  | 1200 sq. ft. per U.S. gallon  |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| Contents and Caution   | MSDS Available upon request   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| VOC  | 2004/42/IIB(b)(250)(151)<br>IIB/b. Bodyfiller/stopper – all types. EU limit values: 250 g/l. (2007)<br>This product contains a maximum of 151 g/l VOC.  |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| <b>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C (77°F)/ 75% RH unless otherwise noted.</b> |   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |
| <b>SAFETY &amp; HANDLING:</b>  | Read all directions and warnings prior to using Evercoat products. Material Safety Data Sheets can be found online at evercoat.com.   |       |             |                |        |                          |                         |                  |         |                  |         |                            |                          |                                 |                              |                      |                             |     |  |  |  |